

NOVADURAN™ 5010GN4-35C BK2

Mitsubishi Engineering-Plastics Corp - Polybutylene Terephthalate

General Information

Product Description

GF-reinforced (30%)/ V-0(1.5mm) equiv. Tracking Resistant 300V equiv., per in-house testing

General

Filler / Reinforcement	• Glass Fiber, 35% Filler by Weight	
Features	• Flame Retardant	• Tracking Resistant
Uses	• Automotive Applications	• Electrical/Electronic Applications
	• Automotive Electronics	• General Purpose

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.74	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (250°C/10.0 kg)	35	cm ³ /10min	ISO 1133
Molding Shrinkage			Internal Method
Across Flow : 2.00 mm	0.69	%	
Flow : 2.00 mm	0.35	%	
Water Absorption (Saturation, 23°C)	0.070	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	130	MPa	ISO 527-2/5
Tensile Strain (Break)	2.0	%	ISO 527-2/5
Flexural Modulus ²	12400	MPa	ISO 178
Flexural Stress ²	197	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	10	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	38	kJ/m ²	ISO 179
Thermal	Nominal Value	Unit	Test Method
Melting Temperature	224	°C	ISO 11357-3

Processing Information

Injection	Nominal Value	Unit
Drying Temperature - Hot Air Dryer	120	°C
Drying Time - Hot Air Dryer	5.0 to 8.0	hr
Rear Temperature	250 to 270	°C
Middle Temperature	250 to 270	°C
Front Temperature	250 to 270	°C
Nozzle Temperature	270	°C
Mold Temperature	60 to 100	°C
Injection Pressure	20.0 to 150	MPa
Injection Rate	Moderate-Fast	
Screw Speed	80 to 150	rpm

Notes

¹ Typical properties: these are not to be construed as specifications.

² 2.0 mm/min

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